



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.  
Cvetkova ulica 27, 1000 Ljubljana

## SPRIČEVALO CERTIFICATE

V skladu z izvedenim certificiranjem proizvajalca za izvedbo varjenja na cisternah, zamenljivih cisternah, cistern zabojnikov, zamenljivih teles cistern s kovinsko posodo, baterijskih vagonov in večprekatinih zabojnikov za pline (MEGC) v skladu z RID 2023, točka 6.8.2.1.23.

Relative to certification for manufacturer's qualification for performing welding operations on tank wagons, demountable tanks, tank-containers and tank swap bodies, battery wagons and multiple element gas containers (MEGC) in according to RID 2023, Point 6.8.2.1.23.

Podeli  
Award to



Podjetje / The company:

SŽ-Vleka in tehnika d.o.o.

in njegov varilni obrat na lokaciji:

(naslov obrata, ki izvaja varilska dela)

and its welding manufacturer in:

(Location site - postal address of welding manufacturer)

Sekcija za vzdrževanje Ptuj, Osojnikova cesta 6, 2250 Ptuj

je certificiran in sposoben izvajati varilska dela po RID 2023, točka 6.8.2.1.23  
is certified to perform welding according to RID 2023, Point 6.8.2.1.23

Spričevalo / Certificate No.:

Q Techna/RID/008/3/14

Presojevalec / Auditor:

Andrej Weiss

Veljavno do / Valid until:

12.06.2026

Naslednja presoja do: / Next surveillance until:

12.06.2026

Izdano v Ljubljani / Issued in Ljubljana on:

09.10.2025

 Institut za  
zagotavljanje in kontrolo  
kakovosti d.o.o.  
Cvetkova ulica 27, 1000 Ljubljana

.....  
mag. Ambrož Rožman, univ. dipl. ing., IWE  
Predstavnik certifikacijskega organa / Certification body representative

## DODATEK K CERTIFIKATU: ANNEX TO CERTIFICATE:

**Področje uporabe:**

*Field of application:*

**Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja  
Vzdrževanje železniških vozil in njihovih elementov**

*Manufacturing of railway vehicles and components quality level CL 1 without design  
Maintenance of railway vehicles and components*

**Podjetje / The company:**

**SŽ-Vleka in tehnika d.o.o.**

**in njegov varilni obrat na lokaciji:**

*(naslov obrata ki izvaja varilska dela)*

**and its welding manufacturer in:**

*(Location site - postal address of welding manufacturer)*

**Sekcija za vzdrževanje Ptuj, Osojnikova cesta 6, 2250 Ptuj**

**Obseg certifikacije / Scope of certification:**

| Varilni proces po<br><i>Welding process according to</i><br><b>EN ISO 4063</b> | Material skupine po<br><i>Material group according to</i><br><b>CEN ISO / TR 15608</b> | Dimenzija / <i>Dimension</i><br><b>[mm]</b>      | Opombe / <i>Remarks</i> |
|--------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|--------------------------------------------------|-------------------------|
| 111 (E)                                                                        | 1.2                                                                                    | 5-20 mm FW                                       | a= 3,75-7,5 mm          |
| 111 (E), 135 (MAG)                                                             | 1.2                                                                                    | 3-20 mm BW; 5-20 mm FW                           | /                       |
| 111 (E)                                                                        | 1.2                                                                                    | 8-15 mm osnovni material                         | t nav=1-2 mm            |
| 111 (E), 135 (MAG)                                                             | 1.1/X120Mn12                                                                           | 3-20 mm FW                                       | a= 4,5-9,0 mm (MAG)     |
| 135 (MAG)                                                                      | 1.2                                                                                    | 6,4-12 mm osnovni material                       | 1,0-2,0 mm navar        |
| 135 (MAG)                                                                      | W.Nr. 1.3401/GJS-400-18LT                                                              | t <sub>1</sub> =3-8 mm, t <sub>2</sub> =10-40 mm | /                       |
| 131 (MIG)                                                                      | 1.2/X120Mn12                                                                           | t <sub>1</sub> =3-8 mm, t <sub>2</sub> =10-40 mm | a= 2,25-4,5 mm          |
| 131 (MIG)                                                                      | 23.1                                                                                   | 3-10 BW                                          | /                       |
| 131 (MIG)                                                                      | 23.1                                                                                   | 3-12 FW                                          | a= 6,0-12,0 mm          |
| 141 (TIG)                                                                      | 8.1                                                                                    | 2,0-2,6 BW; 2-4 FW                               | /                       |

**Odgovorni varilni koordinator / Responsible welding coordinator:**

**g. / Mr.: Robert Petrovič, IWT**

**rojen / born:** [redacted] *na originalu / on original*

**Prvi namestnik odgovornega varilnega koordinatorja / 1st deputy to responsible welding coordinator:**

**g. / Mr.: Robert STRNAD, IWE (zunanji/external)**

**rojen / born:** [redacted] *na originalu / on original*

**Nadaljnji namestniki / Others deputies:**

**g. / Mr.: Janez VRBANČIČ, EWT/IWI-S**

**rojen / born:** [redacted] *na originalu / on original*

**Opombe/Razširitve / Remarks/Extensions:**