



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.  
Cvetkova ulica 27, 1000 Ljubljana

## SPRIČEVALO O ODOBREDITVI VARJENJA ŽELEZNIŠKIH VOZIL IN ELEMENTOV PO SIST EN 15085-2:2020

CERTIFICATE OF APPROVAL FOR WELDING OF RAILWAY VEHICLES AND COMPONENTS  
ACCORDING TO SIST EN 15085-2:2020

Podjetje / The company:

SŽ-Vleka in tehnika d.o.o. Ljubljana, Center Maribor

in njegov varilni obrat na lokaciji:

Kurilniška ulica 8, 2000 Maribor

(naslov obrata ki izvaja varilska dela)

and its welding manufacturer in:

(Location site - postal address of welding manufacturer)

je certificiran za stopnjo CL 2 na področju dejavnosti P, V po SIST EN 15085-2:2020

is certified for classification level CL 2 in the field of activity P, M according to SIST EN 15085-2:2020

Področje  
uporabe:

Proizvodnja in vzdrževanje železniških vozil in delov skladno z nacionalnimi  
standardi brez nabave zvarjencev in brez konstruiranja

Field of application:

Production and maintenance of railway vehicles and components according to the national  
rules without procurement of welded components and without design

Obseg certifikacije / Scope of certification:

Varilni proces po Welding process according to EN ISO 4063	Material skupine po Material group according to CEN ISO / TR 15608	Dimenzija / Dimension [mm]	Opombe / Remarks
111 (E)	1.2	t = 3 - 20 mm	BW
	1.2	t = 5 - 20 mm	FW
135 (MAG)	1.2	t = 3 - 20 mm	BW
	1.2	t = 5 - 20 mm	FW
141 (TIG)	8.1	t = 2 - 2,6 mm	BW
	8.1	t = 2 - 4 mm	FW
135 (MAG)	1.2	t ≥ 5 mm	FW
	3.1		

Odgovorni varilni koordinator / Responsible welding coordinator:

g. / Mr.: Fredi KOPŠE, IWT

rojen / born: 17.04.1967

Namestnik varilnega koordinatorja / Deputy to responsible welding coordinator:

g. / Mr.: Denis REBERNIŠEK, IWT

rojen / born: 10.03.1995

Nadaljnji varilni koordinatorji / Additional welding coordinators:

glej hrbtno stran spričevala / see certificate back

Opombe/Razširitve / Remarks/Extensions:

glej hrbtno stran spričevala / see certificate back

Spričevalo / Certificate No.:

Q Techna /15085/CL2/002/3/14

Presojevalec / Auditor:

Tamara Tomše Mavser

Začetek veljavnosti – prvič izdan /

09.10.2014

Begin of validity – first issue:

Veljavno do / Valid until:

04.09.2026

Naslednja presoja do: / Next surveillance until:

04.09.2025

Izdano v Ljubljani / Issued in Ljubljana on:

04.11.2024

mag. Ambrož Rožman, univ.dipl.ing., IWE

Predstavnik certifikacijskega organa / Certification body representative

**Spričevalo št. / Certificate No.:**

**Q Techna /15085/CL2/002/3/14**

Pristojni varnostni organ ali certifikacijski organ lahko prekličeta to spričevalo, če:  
*Safety regulatory authority or certification body may revoke this certificate:*

- obstaja sum, da se zahteve izpolnjevanja omenjene norme ob izvajanju varilskih del ne upoštevajo / *in case of suspicion that requirements for meeting the above norms during welding are not considered,*
- obstaja sum, da se zahteve navedenih standardov o varilni koordinaciji in nadzoru ob izvajanju varilskih del ne upoštevajo / *in case of suspicion that requirements covering standards for welding coordination and inspection are ignored,*
- je podjetje ostalo brez varilnega koordinatorja / *if the company no longer has a welding coordinator,*
- je podjetje ostalo brez veljavnih spričeval varilcev in operaterjev po zahtevah omenjenih standardov / *if the company no longer has valid certificates of welders and operators in compliance with governing standards,*
- je podjetje ostalo brez atestiranih varilcev in operaterjev po zahtevah omenjenih norm / *if the company no longer has certified welders and operators in accordance with related norms,*
- če preostale zahteve navedenih norm niso izpolnjene / *should other requirements for the stated norms not be met,*
- če je le to poteklo / *the certificate has expired.*

Certifikacijski organ mora spričevalo odpoklicati v pisni obliki in o tem obvestiti pristojni varnostni organ.  
*A Certification body is to revoke the certificate in a written form, as well as notify a safety regulatory authority.*

Najmanj 2 (dva) meseca pred iztekom veljave spričevala mora proizvajalec poslati vlogo za podaljšanje certifikacijskemu organu.

*The manufacturer is to file the application for certificate extension to a certification body, at least two months prior to certificate expiry.*

**Opombe / Remarks:** ./.

**Dodatni varilni koordinatorji / Additional welding coordinators:**

**g. / Mr. /**

**rojen / born:**

**Dostaviti / Distribute:**

1. Prosilec / Applicant – 1x (original)
2. Arhiv podjetja / Records – 1x