

CERTIFIKAT

CERTIFICATE

Št. certifikata: 114

Certificate No.:

Izjavljamo, da je podjetje
It is hereby certified that the company

SŽ-Vleka in tehnika d.o.o., Center Dobova

in proizvaja v tovarni
and produced in the factory

**Ul. 15 aprila 23,
8257 Dobova**

Izpolnilo zahteve za kakovost varilskih del skladno s
Is qualified to fulfill the quality requirements for welding according to

SIST EN ISO 3834-2:2021

Za izdelavo
for

**Novogradnja železniških vozil in elementov klase CL 1 brez
projektiranja**

Vzdrževanje železniških vozil in njihovih elementov

Manufacturing of railway vehicles and components quality level CL 1 without design

Maintenance of railway vehicles and components

Izdaja: 08/114
Issue:

Začetek veljavnosti - prvič izdan: 15.06.2018
Begin of validity – first issue:

Datum naslednjega nadzora (administrativni ali/administrative or presoja/audit) do/to: 14.06.2025
Date of next Surveillance by:

Datum veljavnosti certifikata: 14.06.2026
The certificate is valid until:

Ljubljana, 09.08.2024

Priloga k certifikatu

Attachment to Certificate

Št. certifikata: 114

Certificate No.:

Obseg certifikata

Extent of certificate

Področje uporabe
Fields of applications

Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja

Vzdrževanje železniških vozil in njihovih elementov

Manufacturing of railway vehicles and components quality level CL 1 without design

Maintenance of railway vehicles and components

Varilni postopki
Welding Process(es)

135 – MAG / Metal active gas

131 – MIG / Metal inert gas

111 – RO / Manual metal arc welding

311 – PL / Oxyacetylene welding

141 – TIG / tungsten inert gas

Osnovni material
Base Material(s)

Jekla skupine do 1.2 in do 3.2 skladno s/according to SIST TP CEN ISO/TR 15608

Nerjavna avstenitna jekla skupine 8.1 skladno s SIST EN 10088-2

Austenitic stainless steels of group 8.1 according to SIST EN 10088-2

Aluminijeve zlitine skupine 23 skladno s SIST TP CEN ISO/TR 15608

Aluminium alloys of group 23 according to SIST TP CEN ISO/TR 15608

Avstenitno Mn-jeklo X120Mn12

Austenitic Mn-steel X120Mn12

GJS-400-18LT Siva litina s kroglastim grafitom skladno s SIST EN 1563

GJS-400-18LT Spheroidal graphite cast irons according to SIST EN 1563

Odgovorni varilni koordinator
Responsible Welding Coordinator

Dušan ANTOLOVIČ, EWT

Namestnik
Substitute

Josip GRUM, EWE

Opombe
Remarks

Ljubljana, 09.08.2024



Institut za
zagotavljanje in kontrolo
kakovosti d.o.o.

Cvetkova ulica 27, 1000 Ljubljana

Ambrož Rožman

Vodja certificiranja / scheme manager