



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.
Cvetkova ulica 27, 1000 Ljubljana

SPRIČEVALO CERTIFICATE

V skladu z izvedenim certificiranjem proizvajalca za izvedbo varjenja na cisternah, zamenjivih cisternah, cistern zabojnikov, zamenjivih teles cistern s kovinsko posodo, baterijskih vagonov in večprekatinih zabojnikov za pline (MEGC) v skladu z RID 2023, točka 6.8.2.1.23.

Relative to certification for manufacturer's qualification for performing welding operations on tank wagons, demountable tanks, tank-containers and tank swap bodies, battery wagons and multiple element gas containers (MEGC) in according to RID 2023, Point 6.8.2.1.23.

Podeli
Award to



Podjetje / The company:

SŽ-Vleka in tehnika d.o.o.

in njegov varilni obrat na lokaciji:

(naslov obrata, ki izvaja varilska dela)

and its welding manufacturer in:

(Location site - postal address of welding manufacturer)

Center Ptuj, Osojnikova cesta 6, 2250 Ptuj

je certificiran in sposoben izvajati varilska dela po RID 2023, točka 6.8.2.1.23

is certified to perform welding according to RID 2023, Point 6.8.2.1.23

Spričevalo / Certificate No.:

Q Techna/RID/008/3/14

Presojevalec / Auditor:

A.Weiss

Veljavno do / Valid until:

12.06.2026

Naslednja presoja do: / Next surveillance until:

12.06.2024

Izdano v Ljubljani / Issued in Ljubljana on:

24.07.2023

DODATEK K CERTIFIKATU:
ANNEX TO CERTIFICATE:

Področje uporabe:

Field of application:

**Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja
Vzdrževanje železniških vozil in njihovih elementov**

*Manufacturing of railway vehicles and components quality level CL 1 without design
Maintenance of railway vehicles and components*

Podjetje / The company:

SŽ-Vleka in tehnika d.o.o.

in njegov varilni obrat na lokaciji:

*(naslov obrata ki izvaja varilska dela)
and its welding manufacturer in:*

(Location site - postal address of welding manufacturer)

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Obseg certifikacije / Scope of certification:

Varilni proces po <i>Welding process according to</i> EN ISO 4063	Material skupine po <i>Material group according to</i> CEN ISO / TR 15608	Dimenzija / Dimension [mm]	Opombe / Remarks
111 (E)	1.2	5-20 mm FW	a= 3,75-7,5 mm
111 (E), 135 (MAG)	1.2	3-20 mm BW; 5-20 mm FW	/
111 (E)	1.2	8-15 mm osnovni material	t nav=1-2 mm
111 (E), 135 (MAG)	1.1/X120Mn12	3-20 mm FW	a= 4,5-9,0 mm (MAG)
135 (MAG)	1.2	6,4-12 mm osnovni material	1,0-2,0 mm navar
135 (MAG)	W.Nr. 1.3401/GJS-400-18LT	t ₁ =3-8 mm, t ₂ =10-40 mm	/
131 (MIG)	1.2/X120Mn12	t ₁ =3-8 mm, t ₂ =10-40 mm	a= 2,25-4,5 mm
131 (MIG)	23.1	3-10 BW	/
131 (MIG)	23.1	3-12 FW	a= 6,0-12,0 mm
141 (TIG)	8.1	2,0-2,6 BW; 2-4 FW	/

Odgovorni varilni koordinator / Responsible welding coordinator:

g. / Mr.: Janez VRBANČIČ, EWT/IWI-S

rojen / born: 17.02.1960

Namestnik varilnega koordinatorja / Deputy to responsible welding coordinator:

g. / Mr.: Robert STRNAD, IWE (zunanji/external)

rojen / born: 17.11.1977

Nadaljnji varilni koordinatorji / Additional welding coordinators:

g. / Mr.: /

rojen / born:

Opombe/Razširitve / Remarks/Extensions: