



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.
Cvetkova ulica 27, 1000 Ljubljana

SPRIČEVALO CERTIFICATE

V skladu z izvedenim certificiranjem proizvajalca za izvedbo varjenja na cisternah, zamenjivih cisternah, cistern zabojnikov, zamenjivih teles cistern s kovinsko posodo, baterijskih vagonov in večprekatinih zabojnikov za pline (MEGC) v skladu z RID 2023, točka 6.8.2.1.23.

Relative to certification for manufacturer's qualification for performing welding operations on tank wagons, demountable tanks, tank-containers and tank swap bodies, battery wagons and multiple element gas containers (MEGC) in according to RID 2023, Point 6.8.2.1.23.

Podeli
Award to



Podjetje / The company:

SŽ-Vleka in tehnika d.o.o.

in njegov varilni obrat na lokaciji:

Center Dobova, Ul. 15 aprila 23, 8257 Dobova

(naslov obrata, ki izvaja varilska dela)

and its welding manufacturer in:

(Location site - postal address of welding manufacturer)

je certificiran in sposoben izvajati varilska dela po RID 2023, točka 6.8.2.1.23

is certified to perform welding according to RID 2023, Point 6.8.2.1.23

Spričevalo / Certificate No.:

Q Techna/RID/007/3/14

Presojevalec / Auditor:

A. Weiss

Veljavno do / Valid until:

14.06.2026

Naslednja presoja do: / Next surveillance until:

14.06.2024

Izdano v Ljubljani / Issued in Ljubljana on:

17.07.2023



Institut za
zagotavljanje in kontrolo
kakovosti d.o.o.

Cvetkova ulica 27, 1000 Ljubljana

mag. Ambrož Rožma, univ. dipl. ing., IWE

Predstavnik certifikacijskega organa / Certification body representativ

DODATEK K CERTIFIKATU: ANNEX TO CERTIFICATE:

Področje uporabe: **Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja**
Field of application: **Manufacturing of railway vehicles and components quality level CL 1 without design**
Maintenance of railway vehicles and components

Podjetje / The company: **SŽ-Vleka in tehnika d.o.o.**

in njegov varilni obrat na lokaciji: **Center Dobova, Ul. 15 aprila 23, 8257 Dobova**
(naslov obrata ki izvaja varilska dela)
and its welding manufacturer in:
(Location site - postal address of welding manufacturer)

Obseg certifikacije / Scope of certification:

Varilni proces po Welding process according to EN ISO 4063	Material skupine po Material group according to CEN ISO / TR 15608	Dimenzija / Dimension [mm]	Opombe / Remarks
111 (E)	1.2	3 - 20 BW; 5 - 20 FW	BW; FW
111 (E)	1.2	1 - 2 navar; 8 - 15 osnovni material	navarjanje
131 (MIG)	23	3 - 16 BW; 3 - 12 FW	BW; FW
135 (MAG)	X120Mn12/1.2	3 - 10 (X120Mn12); 5 - 20 osnovni material	FW
135 (MAG)	X120Mn12/GJS-400-18-LT	3 - 10 (X120Mn12); 10 - 40 osnovni material	FW
135 (MAG)	8.1	3 - 20	BW; FW
135 (MAG)	1.2	3 - 20 BW; ≥ 3 FW	BW; FW
135 (MAG)	1.2	6,4 - 12	navarjanje
111 (REO)	1.2	15 - 60	BW
311 (PL)	1.1	3,0 - 4,8; ≥ Ø 24,15 mm	BW
141 (TIG)	8.1	2,0 - 2,6 BW; ≥ 2,0 - 4,0 FW	BW; FW a=1,5-3,0 mm
135 (MAG)	3.2	3 - 10 BW; 3 - 10 FW	BW, FW

Odgovorni varilni koordinator / Responsible welding coordinator:

g. / Mr.: Dušan ANTOLOVIČ

rojen / born: 19.03.1967

Namestnik varilnega koordinatorja / Deputy to responsible welding coordinator:

g. / Mr.: Josip GRUM

rojen / born: 14.04.1958

Nadaljnji varilni koordinatorji / Additional welding coordinators:

g. / Mr.: /

rojen / born:

Opombe/Razširitve / Remarks/Extensions: